

CONTRACT C WORKSHEET

PRON P40HNPX3 AMC 1 AMSC G ATC
TDP 9377753 TDPL DATE 04/25/00

NSN 2510013236245 NOMENCLATURE STRUT ASSY

ENGINEERING EXCEPTIONS: The following engineering changes apply to this
procurement action(s):

DOCUMENT	DELETE	REPLACE WITH
SPI-9377753	L-P-378	A-A-3174
QQ-P-35 CANCELLED ON DWG 12321132 USE ASTM A967/AMS-QQ-P-35		

12321126:

Note 3 - delete in its entirety.
Note 6 - Change "Optional:" to read "Mandatory:".

CLIN 0001

ATTACHMENT 001

CONTRACT C WORKSHEET

PRON P40HNNX1 AMC 1 AMSC G ATC
 TDP 9377751 TDPL DATE 04/24/00

NSN 2510013236246 NOMENCLATURE STRUT ASSEMBLY, VERTICAL

ENGINEERING EXCEPTIONS: The following engineering changes apply to this procurement action(s):

MIL-S-5000 CANCELLED ON DWGS 12321176/12321178 USE AMS6415/AMS6484
 QQ-P-35 CANCELLED ON DWG 12321179 USE ASTM A967/AMS-QQ-P-35

DOCUMENT	DELETE	REPLACE WITH
QAR 12321176	AQLS	MIL-STD-1916 VL IV for MAJOR & VL II for MINOR characteristics
QAR 12321178	"	"
QAR 12321179	"	"

For all the above QARS Pg. 1, under SPECS add MIL-W-63150.

For QAR 12321176 Pg. 2 PART II, TABLE I for MINORS 201 & 202 change as follows:

FROM: 201 .500-20 UNF-2B THREAD	GO THREAD PLUG GAGE
	NOT GO THREAD RING GAGE
TO: 201 .500-20 UNF-2B THREAD	
PITCH DIAMETER	SMTE
MINOR DIAMETER	SMTE
FROM: 202 .500-20 UNF-2B L.H. THREAD	
TO: 202 .500-20 UNF-2B L.H. THREAD	
PITCH DIAMETER	SMTE
MINOR DIAMETER	SMTE

Pg. 3 Under PART III CERTIFICATION REQUIREMENTS delete (STA FORM 4452 PARA 3.5 APPLIES) and add: The certification provisions of MIL-W-63150 for Certification of Conformance (COC) & Certified Test Reports (CTR) shall apply for the following:

For QAR 12321178 Pg 2, PART II, TABLE I for MINOR 201 change as follows:

FROM: 201 .500 UNF-2A THREAD	GO THREAD RING GAGE
TO: 201 .500 UNF-2A THREAD	NOT GO THREAD RING GAGE
PITCH DIAMETER	SMTE
MAJOR DIAMETER	SMTE

Pg. 3 under PART III CERTIFICATION REQUIREMENTS delete (STA FORM 4452 PARA 3.5 APPLIES) and add: The certification provisions of MIL-W-63150 for Certification of Conformance (COC) & Certified Test Reports (CTR) shall apply for the following:

For QAR 12321179 Pg. 2, PART II, TABLE I for MINOR 202 change as follows:

FROM: 202 .500 UNF-2A L.H. THREAD	GO THREAD RING GAGE
	NOT GO THREAD RING GAGE

CLIN0002
 ATTACHMENT 002

TO: 202 .500 UNF-20 L>H. THREAD
PITCH DIAMETER
MAJOR DIAMETER

SMTE
SMTE

12321176:

Note 4 - delete "Phosphate coat per DoD-P-16232, Type M, Class 2".
Change "Optional:" to read "Mandatory:".

12321178:

Note 4 - delete in its entirety.
Note 8 - change "Optional:" to read "Mandatory:".

CONTRACT C WORKSHEET

PRON P40HNOX2

AMC 1

AMSC G

ATC AWFLB

TDP 9377750

TDPL DATE 04/18/00

NSN 2510013236247

NOMENCLATURE STRUT ASSY.HORIZONTAL

ENGINEERING EXCEPTIONS: The following engineering changes apply to this procurement action(s):

DOCUMENT	DELETE	REPLACE WITH
SPI-9377750	MIL-P-116	MIL-STD-2073-1
SPI-9377750	MIL-STD-1190	ASTM D3951
9377750	MS14102	SAE AS 14102 DISCRP#1
9377746	DELETE MIL-S-5000	USE AMS 6415/AMS 6484
9377746	DELETE MIL-S-6090	USE SAE AMS-S-6090
9377747	DELETE MIL-S-13165	USE AMS-S-13165
9377747	DELETE QQ-P-35	USE ASTM-A967/SAE AMS QQ-P-35
QAR 9377746	AQLS	MIL-STD 1916 VL IV for MAJOR & VL II for MINOR characteristics
QAR 9377747	"	"
QAR 9377749	"	"

For all the above QARS Pg. 1, PART I add MIL-W-63150 under SPECS.

For QAR 9377746 Pg. 2, PART II, TABLE I change MAJOR 102 as follows:

FROM: 102 .625-18 UNF-2B THREAD	F4	GO THREAD PLUG GAGE
		NOT GO THREAD PLUG GAGE
TO: 102 .625-18 UNF-2B THREAD	F4	
PITCH DIAMETER		SMTE
MINOR DIAMETER		SMTE

Pg. 4. under PART III-Certification Requirements delete (STA FORM 4452 PARA 3.5 APPLIES) and add: The certification provisions of MIL-W-63150 for Certification of Conformance (COC) and Certified Test Reports (CTR) shall apply for the following:

Under CERTIFICATION METHOD delete (PARA. 3.5.3) and (PARA. 3.5.4) where applicable.

For QAR 9377747 Pg. 2, PART II, TABLE I change MINOR 207 as follows:

FROM: 207 .625-18 UNF-2A THREAD	G5	GO THREAD RING GAGE
		NO GO THREAD RING GAGE
TO: 207 .625-18 UNF-2A THREAD	G5	
PITCH DIAMETER		SMTE
MAJOR DIAMETER		SMTE

Pg. 4 under PPART III-CERTIFICATION REQUIREMENTS delete (STA FORM 4452 PARA. 3.5 APPLIES) and add: The certification provisions of MIL-W-63150 for Certification of Conformance (COC) and Certified Test Reports (CTR) shall apply for the following:

Under CERTIFICATION METHOD delete (PARA. 3.5.3) & (PARA. 3.5.4) where applicable.

CLIN 0003
ATTACHMENT 003

For QAR 9377749 Pg. 3 under PART III-CERTIFICATION REQUIREMENTS delete (STA FORM 4452 PARA 3.5 APPLIES) and add: The certification provisions of MIL-W-63150 for Certification of Conformance (COC) and Certified Test Reports shall apply for the following:
Under CERTIFICATION METHOD delete (PARA 3.5.4) where applicable.

9377746:

Note 5 - delete in its entirety.

Note 6 - change "Optional Protective Finish:" to read "Mandatory Protective Finish:".

DOCUMENT SUMMARY LIST

Item: STRUT ASSEMBLY
NSN: 2510-01-323-6245/2510-01-323-6246
Control Number/PRON: P40HNPX3

Identifies all first tier documents (cited in SOW) (applicable DIDs). Also included are all referenced documents (2nd, (includes DID block 10 references), 3rd and lower tier) which have been tailored.

DOCUMENT CATEGORY:

CATEGORY O - Unless otherwise specified in the solicitation, contract, or contract modifications, all documents are for guidance and information only.

CATEGORY 1 - The requirements contained in the directly cited document are contractually applicable to the extent specified. All referenced documents are for guidance and information only.

CATEGORY 2 - The requirements contained in the directly cited document and the reference documents identified in the directly cited document are contractually applicable to the extent specified. All subsequently referenced documents are for guidance and information only.

CATEGORY 3 - Unless otherwise specified in the solicitation, contract or contract modification, all requirements contained in the directly cited document and all reference and subsequently referenced documents are contractually applicable to the extent specified.

Document Number (Contract Reference) Applicable Tailoring	Document Title	Document Date/ Document Category
1a. MIL-STD-2549 Table DIP 4-1	Configuration Management Data Interface	30 Jun 97 Cat 2
1b. DI-CMAN-81554 (seq A001)	Configuration Change Control Data Information Packet	30 Jun 97 Cat 2
2. ANSI/ISO/ASQC Q9003 or equivalent	Quality Systems-Model for Quality Assurance in Final Inspection and Test	18 Jul 94

CLINS 0001 + 0002
Attachment 004

DOCUMENT SUMMARY LIST

Item: STRUT ASSEMBLY
NSN: 2510-01-323-6247
Control Number/PRON: P40HN0X2

Identifies all first tier documents (cited in SOW) (applicable DIDs). Also included are all referenced documents (2nd, (includes DID block 10 references), 3rd and lower tier) which have been tailored.

DOCUMENT CATEGORY:

CATEGORY 0 - Unless otherwise specified in the solicitation, contract, or contract modifications, all documents are for guidance and information only.

CATEGORY 1 - The requirements contained in the directly cited document are contractually applicable to the extent specified. All referenced documents are for guidance and information only.

CATEGORY 2 - The requirements contained in the directly cited document and the reference documents identified in the directly cited document are contractually applicable to the extent specified. All subsequently referenced documents are for guidance and information only.

CATEGORY 3 - Unless otherwise specified in the solicitation, contract or contract modification, all requirements contained in the directly cited document and all reference and subsequently referenced documents are contractually applicable to the extent specified.

Document Number (Contract Reference) Applicable Tailoring	Document Title	Document Date/ Document Category
1a. MIL-STD-2549 Table DIP 4-1	Configuration Management Data Interface	30 Jun 97 Cat 2
1b. DI-CMAN-81554 (seq A001)	Configuration Change Control Data Information Packet	30 Jun 97 Cat 2
2. ANSI/ISO/ASQC Q9002 or equivalent	Model for Quality Assurance in Production, Installation & Servicing	18 Jul 94

SPECIAL PACKAGING INSTRUCTION

P

1. PART OR DRAWING NO. 9377751		NOMENCLATURE STRUT ASSEMBLY		2. CODE INDENT 19200	3. SPI NO P9377751
4. NATIONAL STOCK NO 2510013236246		5. DATE OF DRAWING/SPI (YYMMDD) 02/01/99		6. REVISION / ERR NO. A/L9K2001	
7. QUP 1/EA	8. ICQ	9. UNIT PACK WT (LB) (0.0) 0.70	10. UNIT PACK CUBE (CU FT) (0.000) 0.018	11. UNIT PACK SIZE (INCHES) (00.0) 6.3 X 3.0 X 2.0	
12. MILITARY PRESERVATION		18 STEPS	19 REQD	20 DESCRIPTION	
MIL-STD-2073-1, METHOD 4					
13. CLEANING					
* AND NOTE A		1	AR	GREASE, MIL-G-21164, SEE NOTE A.	
14. DRYING		2	AR	INTIMATE WRAP, MIL-B-121, TY-II, GR-A, CL-2, SEE NOTE B.	
*		3	AR	CUSHIONING, PPP-C-1797, TY-I	
15. PACKING				SEE NOTE B.	
a. LEVEL A		4	1	CONTAINER, MIL-B-117, TY-I, L-E	
MIL-STD-2073-1					
b. LEVEL B					
MIL-STD-2073-1					
16. MARKING					
MIL-STD-129					

17. NOTES/DRAWING

*UNLESS OTHERWISE SPECIFIED, CLEANING AND DRYING SHALL BE IN ACCORDANCE WITH PARAGRAPH 5.2.1 OF MIL-STD-2073-1.
WEIGHTS AND SIZES ARE ESTIMATED AND MAY VARY SLIGHTLY.
INTERMEDIATE PACKAGING AND PACKING WILL BE IN ACCORDANCE WITH SPECIFICATION MIL-STD-2073-1 OR AS OTHERWISE SPECIFIED HEREON.

- (A) IF THE STRUT ASSEMBLY, AS RECEIVED FROM THE VENDOR, HAS BEEN CLEANED AND GREASE HAS BEEN APPLIED TO THE UNPAINTED SURFACES, AND THE ITEM HAS NOT BEEN CONTAMINATED, CLEANING AND APPLICATION OF GREASE MAY BE ELIMINATED. OTHERWISE, CLEAN THE STRUT ASSEMBLY IN ACCORDANCE WITH THIS SPECIAL PACKAGING INSTRUCTION AND APPLY GREASE TO UNPAINTED SURFACES.
(B) SECURE WITH A-A-883 TAPE.

CLIN 0002

WEAPON SYSTEM END	ITEM SIZE	ITEM WEIGHT	APPROVED:
ITEM CODE: JE	6.00 X 2.40 X 1.70	0.63	
STATEMENT A, UNLIMITED			

CONTRACT DATA REQUIREMENTS LIST

DD FORM 1423 (MECHANIZED)

CATEGORY: MISC SYSTEM/ITEM: STRUT ASSEMBLY
TO CONTRACT/PR: P40HNPX3

1. SEQUENCE NUMBER	14. DISTRIBUTION	DRFT/REG/REPRO COPIES
2. TITLE OF DATA ITEM		
3. SUBTITLE		
4. DATA ITEM NUMBER		
5. CONTRACT REFERENCE		
6. TECHNICAL OFFICE	7. DD 8. APP 9. DIST STATEMENT	
	250 CODE REQUIRED	
10. FREQUENCY	11. AS OF DATE	15. TOTAL:
12. DATE OF 1ST SUBMISSION	13. DATE OF SUBSEQUENT SUBMISSION	
16. REMARKS		

1. A001	14. AMSTA-AR-CCL-F	/ /
2. CONFIGURATION CHANGE CONTROL*	(ECALS)	/ /
3. ENGINEERING ACTIONS		

4. DI-CMAN-81554

5. SECTION C

6. AMSTA-AR-ES 7. NO 8. - 9. **

10. ASREQ 11. --- 15. TOTAL 0/ 0/ 0

12. ASREQ 13. ASREQ

16. REMARKS
PREPARE ENGINEERING ACTIONS IAW DI-CMAN-81544 AND SUBMIT ELECTRONICALLY VIA
ECALS WORLDWIDE WEB PAGE [HTTP://EDMD4.PICA.ARMY.MIL/](http://EDMD4.PICA.ARMY.MIL/). *DATA INFORMATION PACKET
**DISTRIBUTION STATEMENT WILL BE ASSIGNED AND IMPLEMENTED BY THE DOD CONFIG-
URATION MANAGER. THE POC FOR ECALS IS LEE SADAUSKAS, AMSTA-AR-QAW, (973) 724-6626
LEES@PICA.ARMY.MIL.

CLIN 0001
EXHIBIT A

APPROVED BY: STEPHEN J HANSEN, SDMO, AMSTA-AR-QAD

DATE: 05/30/2000

CONTRACT DATA REQUIREMENTS LIST

DD FORM 1423 (MECHANIZED)

CATEGORY: MISC SYSTEM/ITEM: STRUT ASSEMBLY
TO CONTRACT/PR: P405NXX1

1. SEQUENCE NUMBER	14. DISTRIBUTION	DRFT/REG/REPRO COPIES
2. TITLE OF DATA ITEM		
3. SUBTITLE		
4. DATA ITEM NUMBER		
5. CONTRACT REFERENCE		
6. TECHNICAL OFFICE	7. DD	8. APP
	250	CODE
		REQUIRED
9. DIST STATEMENT		
10. FREQUENCY	11. AS OF DATE	15. TOTAL:
12. DATE OF 1ST SUBMISSION	13. DATE OF SUBSEQUENT SUBMISSION	
16. REMARKS		

1. A001	14. AMSTA-AR-CCL-F	/ /
2. CONFIGURATION CHANGE CONTROL*	(ECALS)	/ /
3. ENGINEERING ACTIONS		
4. DI-CMAN-81554		
5. SECTION C		
6. AMSTA-AR-ES	7. NO	8. -
		9. **
10. ASREQ	11. ---	15. TOTAL 0/ 0/ 0
12. ASREQ	13. ASREQ	

16. REMARKS
PREPARE ENGINEERING ACTIONS IAW DI-CMAN-81544 AND SUBMIT ELECTRONICALLY VIA
ECALS WORLDWIDE WEB PAGE [HTTP://EDMD4.PICA.ARMY.MIL/](http://EDMD4.PICA.ARMY.MIL/). *DATA INFORMATION PACKET
**DISTRIBUTION STATEMENT WILL BE ASSIGNED AND IMPLEMENTED BY THE DOD CONFIG-
URATION MANAGER. THE POC FOR ECALS IS LEE SADAUSKAS, AMSTA-AR-QAW, (973) 724-6626
LEES@PICA.ARMY.MIL.

CLIN 0002
EXHIBIT B

APPROVED BY: STEPHEN J HANSEN, SDMO, AMSTA-AR-QAD

DATE: 05/12/2000

CONTRACT DATA REQUIREMENTS LIST
DD FORM 1423 (MECHANIZED)
CATEGORY: MISC SYSTEM/ITEM: STRUT ASSEMBLY
TO CONTRACT/PR: P40HNOX2

1. SEQUENCE NUMBER	14. DISTRIBUTION	DRFT/REG/REPRO COPIES
2. TITLE OF DATA ITEM		
3. SUBTITLE		
4. DATA ITEM NUMBER		
5. CONTRACT REFERENCE		
6. TECHNICAL OFFICE	7. DD 8. APP 9. DIST STATEMENT	
	250 CODE REQUIRED	
10. FREQUENCY	11. AS OF DATE	15. TOTAL:
12. DATE OF 1ST SUBMISSION	13. DATE OF SUBSEQUENT SUBMISSION	
16. REMARKS		

1. A001	14. AMSTA-AR-CCL-F	/ /
	(ECALS)	/ /
2. CONFIGURATION CHANGE CONTROL*		
3. ENGINEERING ACTIONS		
4. DI-CMAN-81554		
5. SECTION C		
6. AMSTA-AR-ES	7. NO 8. - 9. **	
10. ASREQ	11. ---	15. TOTAL 0/ 0/ 0
12. ASREQ	13. ASREQ	

16. REMARKS
PREPARE ENGINEERING ACTIONS IAW DI-CMAN-81544 AND SUBMIT ELECTRONICALLY VIA
ECALS WORLDWIDE WEB PAGE [HTTP://EDMD4.PICA.ARMY.MIL/](http://EDMD4.PICA.ARMY.MIL/). *DATA INFORMATION PACKET
**DISTRIBUTION STATEMENT WILL BE ASSIGNED AND IMPLEMENTED BY THE DOD CONFIG-
URATION MANAGER. THE POC FOR ECALS IS LEE SADAUSKAS, AMSTA-AR-QAW, (973) 724-6626
LEES@PICA.ARMY.MIL.

CLIN 0003
EXHIBIT C

APPROVED BY: STEPHEN J HANSEN, SDMO, AMSTA-AR-QAD

DATE: 06/23/2000